

MERIDEN FIREARMS, INC.

Exclusive Distributors of the Eagle Carbine Mark II

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OPERATING INSTRUCTIONS FOR EAGLE CARBINE MARK II IN CAL 45 ACP

1. **IMPORTANT:** The Eagle Carbine is fired from an "Open Bolt" fully cocked position. This means that when the bolt is pulled completely to the rear and the trigger is pulled, the carbine will fire.
2. This Eagle Carbine is chambered only for the standard military or commercial Cal. 45 ACP metal cased 230 grain Ball Cartridge.
3. Familiarize yourself first with the "feel" of the Eagle Carbine by cocking, aiming and firing without using live ammunition. Then go to an approved range or absolutely safe target area for actual firing.
4. After magazine (42) has been properly loaded, insert in magazine well and lightly tap bottom of magazine to secure magazine catch. (Unless you have strong fingers, a magazine loader may be necessary to insert 30 cartridges in magazine). A full magazine is not necessary for operation; we recommend 25 rounds for best performance. Insert magazine only when bolt (5) is forward in closed position.
5. "Thumb" safety lever (22) on left of trigger housing locks bolt in cocked or uncocked position when in down position. Safety lever must be up to cock or fire the Eagle Carbine.
6. To cock the Eagle Carbine, place your index finger or thumb on the front shoulder of the bolt through the ejector port. Draw the bolt toward you. The first cocking notch is meant only as a safety device when under-powered ammunition is used. Draw the bolt completely to the rear until it is held by the second sear notch. The carbine is now ready to fire. Push safety lever down until you are ready to fire.
7. With one hand on vertical foregrip (15) and the other on the rear pistol grip, aim at target, thumb up safety and squeeze trigger (19). Bolt will release, move forward, strip a cartridge out of magazine, force it into the chamber and discharge cartridge when bolt is in a fully closed position. After discharge, the recoil forces the bolt rearward ejecting the empty cartridge and engaging the sear so that the bolt is again in a fully-cocked position ready to fire again. If bolt only goes back to half cock position, ammunition is underpowered and should not be relied upon nor used for semi-automatic fire.
8. To unload carbine, grasp magazine near well, push magazine release button (33) (left side above and to rear of magazine well) and pull down on magazine.
9. **CAUTION:** If corrosive ammunition is used, barrel, chamber and bolt-face must be thoroughly cleaned after firing! A corroded chamber may prevent the cartridge from being fully seated before firing, which causes dangerous blowback through the ejection port. In some cases, the projectile will not leave the barrel resulting in the next bullet bulging or splitting the barrel. We strongly recommend shooting glasses being worn while shooting any firearm.