

CLEANING AND CARE OF THE EAGLE CARBINE MARK II

Under normal conditions, using only non-corrosive ammunition, this weapon does not require cleaning or oiling due to liberal tolerances between moving parts. However, when cleaning is required or whenever corrosive ammunition is used, it should be cleaned as follows: 1. Fieldstrip as described below. 2. The bolt, barrel, receiver and bolt-stop cleaned in the conventional manner with either warm soapy water, rinsed with hot water, or a gunpowder solvent. 3. In either case, after cleaning, excessive use of oil is not recommended. Parts should only be lightly oiled, treated with RIG, Dri-slide, or silicone to prevent rust.

FIELDSTRIPPING

TO DISASSEMBLE

1. Remove magazine and check chamber and breach to be sure Carbine is unloaded.
2. Unscrew barrel collar, remove barrel and pull trigger to make sure bolt is forward.
3. Remove Allen-head screws (30) located forward of magazine well and (41) located in the butt stock. The receiver can now be removed from the trigger group.
4. Bolt assembly can now be removed from the receiver by pulling rear receiver plug (11) out of receiver.
5. Bolt stop (1) can now be forced forward to remove for cleaning. (On reassembly be sure it goes back on highest guide rod, clear of ejector port). This will allow guide rods (2) to be forced out of bolt (5) by recoil springs (6).

STOP!! Do not disassemble any further!! Any detail stripping of this weapon should only be done by a competent, bona fide gunsmith, or returned to us.

TO REASSEMBLE

1. Insert guide rods into recoil springs and then into rear of bolt with rear sight and extractor (4) up. Force bolt stop onto left or highest guide rod, so guide rod protrudes by about $1\frac{1}{2}$ " beyond stop.
2. Insert bolt assembly gently into receiver (10).
3. Before placing receiver on trigger assembly, check to see that sear spring (26) is engaged under sear (21) as shown in detail drawing. If not, push disconnecting-ejector (18) forward (as shown) left sear, push spring down under sear, then push down on sear.
4. Be sure bolt hole in rear plug is lined up with hole in receiver, then place receiver on trigger housing. Do not trip sear.
5. Insert forward screw and loosely tighten. Insert rear screw turning rear plug slightly to ensure proper alignment. Do not over-tighten screws. "Dry" fire several times to allow bolt stop to properly position itself.